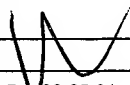
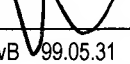


Date: Friday, 04/01/2008 2:46:43 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCK CHANNEL
Job Number : 36577	
Estimate Number : 10358	
P.O. Number : N/A	Part Number : D2345
This Issue : 04/01/2008 S.O. No. : N/A	Drawing Number : D2345 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 29144	Material : N/A
Written By : 	Due Date : 11/01/2008 Qty: 20 Um: Each
Checked & Approved By : 	
Comment : Est.RevB 99.05.31 Re-format DM Est Rev:C Now on Waterjet 06-10-26 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M304S18GA	304/316 .050 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0554 sf(s)/Unit Total : 1.1088 sf(s)
 304/316 .050 Sheet

100997 B 8-1-7

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg D2345

Dwg Rev: A B 8-1-7

Prog Rev: A

2-Deburr if necessary

08/01/08 (20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



B 8-1-7

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

08/01/08 (20)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr if necessary.

N/A m/08/01/08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2345 PAR #: N/A Fault Category: Prod/FAB ASS ^{new & small} NCR: Yes No DQA: D Date: 08/01/14
 QA: N/C Closed: _____ Date: _____

NCR: <u>36577</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/14	#60	# parts scrap. - were not placed in the sig correctly, resulting in un-even bending, and will not assemble properly	<i>[Signature]</i>	Scrap, no replace Qty <u>(x7)</u> Need New Jig <i>[Signature]</i>	mf. 08-01- 10.	<i>[Signature]</i> 08/01/14	<i>[Signature]</i>	<i>[Signature]</i>

NOTE: Date & initial all entries

Date: Friday, 04/01/2008 2:46:43 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 36577

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

ml 08/01/08 X20

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/10 (XB) See previous page

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: QA

mf 08-01-10 (13)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

13 08/01/11

Job Completion



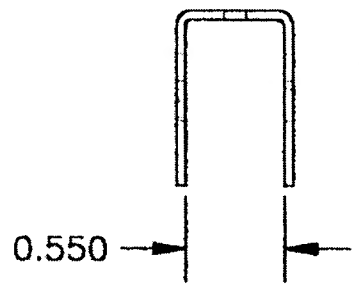
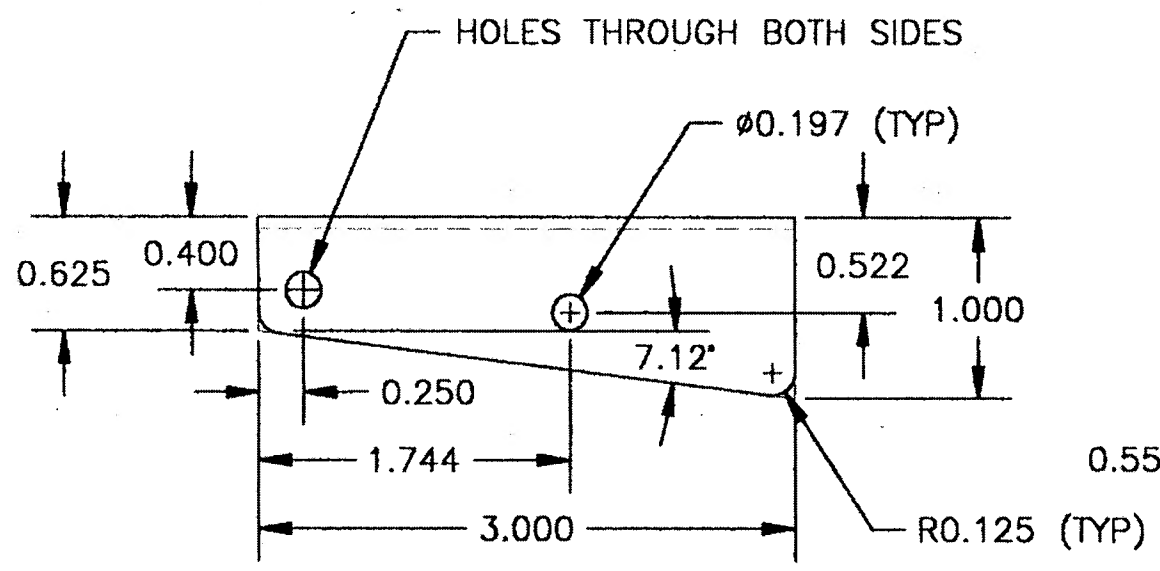
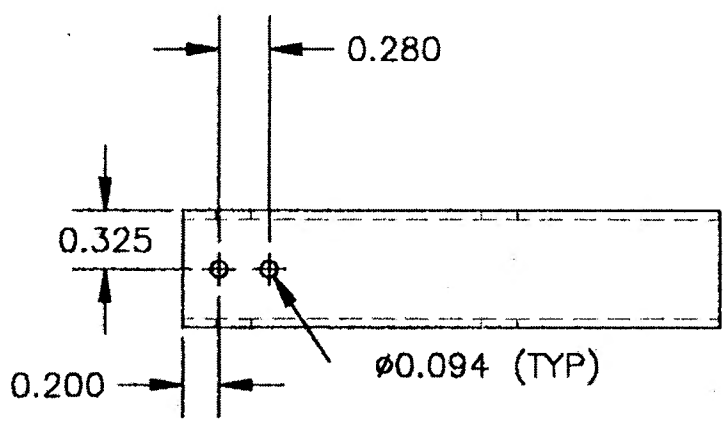
mi 2008/1/11

DART



RELEASED
99002 (6)

DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	B WILLIAMS	APPROVED		DRAWING NO. D2345
DATE	95:02:21	TITLE	LOCK CHANNEL	REV. A
				SHEET 1 OF 2
				SCALE 1:1



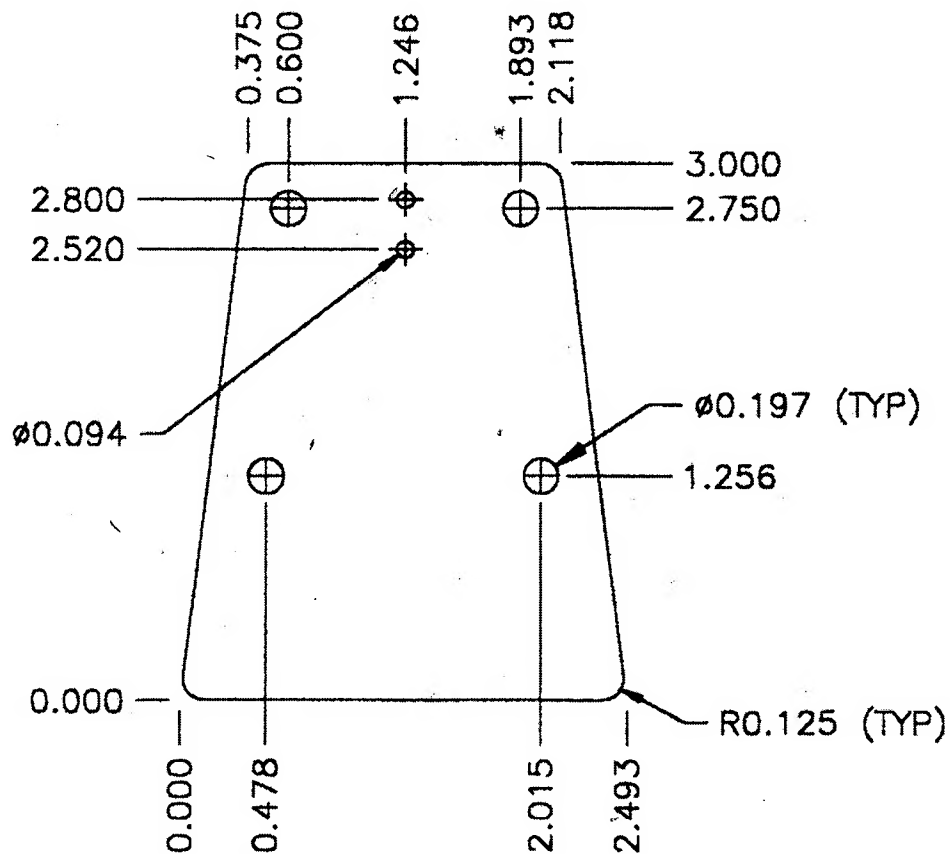
MATERIAL: 304/316 SS 0.050 THICK
BEND RADIUS: 0.032

Wp 9/5/97



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2345	SHEET 2 OF 2
DATE	TITLE		SCALE
95:02:21	LOCK CHANNEL		1:1

RELEASED
95.06.02 KE



D2345 FLAT PATTERN
MATERIAL: 304/316 SS 0.050 THICK

